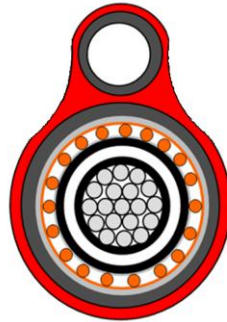


**TECHNICAL SPECIFICATION**  
**(N)A2XS(F)2YY-OT 1x240RM/25+OT 16/12 6/10 kV**  
**on the basis of HD 620 10C + Cust. Requir.**

**CONSTRUCTION**

- Round, stranded and compacted aluminium conductor, Class 2
- Extruded semi-conducting conductor screen
- Insulation XLPE – dry cured
- Extruded semi-conducting insulation screen - Fully bonded
- Semi-conducting swelling tape
- Metallic screen:
  - o copper wire screen and
  - o copper equalizing tape
- Separator swelling tape
- HDPE Tube
- Sheath
  - o 1<sup>st</sup> black PE
  - o 2<sup>nd</sup> red PVC



The picture is informative only  
 – not in scale

**APPLICATION**

- Laying in ground
- Laying in duct
- Laying in air

**Highest permissible conductor temperature**

- Continuous operation      90 °C
- Short circuit                      250 °C  
 (duration max 5 s)

Laying is possible without any special measures at natural cable temperatures not lower than -20 °C

DESCRIPTION	UNIT	DETAILS
<b>CONSTRUCTION DATA</b>		<b>6 / 10(12)kV</b>
Conductor		
<input type="checkbox"/> material		aluminum
Nominal cross sectional area	mm <sup>2</sup>	240
Conductor diameter and tolerance	mm	Acc. to EN 60228
Minimum thickness semi-conducting XLPE on conductor	mm	0.3
Insulation thickness: minimum average XLPE	mm	3.4
Insulation thickness: minimum at a point	mm	2.96
Diameter over insulation - nominal	mm	25.9
Minimum thickness semi-conducting XLPE on insulation	mm	0.30
Thickness of semi-conducting swelling tape	mm	~ 0.50
Metallic screen		
<input type="checkbox"/> Copper Wires & Copper equalizing tape	mm <sup>2</sup>	25
<input type="checkbox"/> Diameter over metallic screen	mm	29.5
HDPE Tube		
<input type="checkbox"/> External diameter	mm	16
<input type="checkbox"/> Thickness	mm	2
Nominal outer sheath thickness (PE + PVC)	mm + mm	2.5 + 1.5
Approximate overall diameter	mm	38.4
Dimensions (height x width) of completed cable	mm x mm	38.4 x 57.5
Weight of complete cable (Approx.)	kg/km	1 910
<b>DELIVERY DATA</b>		
Diameter of wooden drum	m	2.4
<input type="checkbox"/> type		24
Maximum length per drum	m	700
Weight of heaviest reel, including cable	kg	≈ 2 160

DESCRIPTION	UNIT	DETAILS
<b>MECHANICAL DATA</b>		
Recommended min. bending radius for laying	m	0.58
Recommended permissible bending radius at final installation	m	0.46
Maximum permissible pulling force	kN	7.2
<b>SHORT CIRCUIT CURRENTS</b>		
Maximum permissible thermal short-circuit Current for 1 sec. (IEC 949)		
Phase conductor 90 → 250 °C	kA	23.1
Metallic screen 70 → 350 °C	kA	5.1
<b>AMPACITY BOTH-END BONDING (BE)</b>		
<b>GROUND</b>		
<input type="checkbox"/> trefoil formation	A	496
<input type="checkbox"/> flat formation (*)	A	515
<b>AIR</b>		
<input type="checkbox"/> trefoil formation	A	494
<input type="checkbox"/> flat formation (*)	A	573
<b>HDPE TUBE TESTS</b>		
<p><b>Testing HDPE tube in MV cable and guarantee the integrity of the HDPE tubes</b></p> <p>a) verifying the pressure test on the HDPE tube for 60 minutes min. 10 bar pressure. There shall be no loss of air pressure of more than 10% over the test period in 60 minutes.</p> <p>b) verifying continuity, and dimensional stability of HDPE tubes throughout the length of the cable production. The minimum diameter of the profile must be 10,5 mm.</p>		

(\*) Distance between cable axes laid in flat formation is diameter of main cable (PE-tube is not include in calculation)

Current rating guideline (Calculated according to IEC Publ. 287 and the following conditions)

- Ground temperature 20°C
- Ambient air temperature 30°C
- Load factor 1.0
- Ground thermal resistivity 0.7 K•m/W
- Laying depth 0.8 m

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